



مصنع دانة لوبريكانتس (ذ م م)
DANA LUBRICANTS FACTORY L.L.C
(A Division of DANA Group)



ISO9001:2008

Registered company by IIC (No: JU- 1306)

TECHNICAL DATA SHEET

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SOLUBLE CUTTING OIL / COOLING OIL FOR PRECISION MACHINERY

DANA water-soluble cutting fluids are formulated such that they offer right balance between cooling and lubricity to help offer long service life, have low maintenance requirements and be suitable for a wide range of materials and operations.

Advantages are :-

- Excellent tool life and surface finish, which can help reduce tool regrinding and component rejects
- Improves productivity , low maintenance , easy use and reduced machine downtime
- Minimizes waste and enhance machine tool availability at critical times
- Outstanding residual corrosion protection without undesirable residues
- Low foaming tendencies, even under high-pressure conditions, can help provide trouble-free operation for modern machining operations

Applications

- For Cooling , Lubricating and Corrosion resistant properties for all metal working processes

How to Use

- Soluble cutting fluids are metalworking fluid concentrates which when mixed with water form an emulsion
- Use 1: 30 for making final to use emulsion cooling liquid
- Only use Distilled water with no impurities and sediments

Warning

- Avoid Contact with eye or hands . Use gloves to work with the fluid . Keep away from Sun and keep in cool places .
- If any irritation , Contact for Medical Advise



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